

*In the event of a fall, the Miller Fusion Roof Anchor Post orients in the direction of the force, the built-in, energy-absorbing component activates and the base remains securely attached to the roof surface.*

## Miller Fusion Roof Anchor Post adapts to a variety of roof structures



SKU X10001

### Standing Seam Design

- Aluminum clamping mechanism is designed to pre-install to the base plate and is self centering for easy installation.
- The clamping bolts are tightened from above the plate for easy fastening and inspection.
- Can be used for permanent and temporary installations.
- Three models are available to accommodate standing seam spacing up to 24-inches (610 mm).\*



SKU X10040

### Wood Design

- Includes lag screw kit.
- Installs into plywood with minimum thickness of 5/8-inch (15.9 mm) CDX.
- Designed for temporary installation only.



SKU X10011

### Metal Sheathing Design

- Designed to attach to metal sheathing with a minimum 24 gauge (0.024-inch [.61 mm]) thickness.
- Hardware kit includes sealing materials to prevent water damage to roof.



SKU X10050

### Concrete Decking Design

- Includes concrete expansion anchor kit.
- Installs into concrete decking with minimum thickness of 6.5 inches (165 mm) and minimum concrete compressive strength of 3000 PSI (20.7 MPa).



SKU X10030/X10031

### Membrane/Built-up Design

- Easy-to-install toggle kit fastens through membrane, insulation and into metal sheathing, wood sheathing or concrete.
- Models available for built-up roof thicknesses accommodate up to 10.5 inches (267 mm).



SKU X10020

### Multi-Purpose Metal Sheathing, Wood and Concrete Design

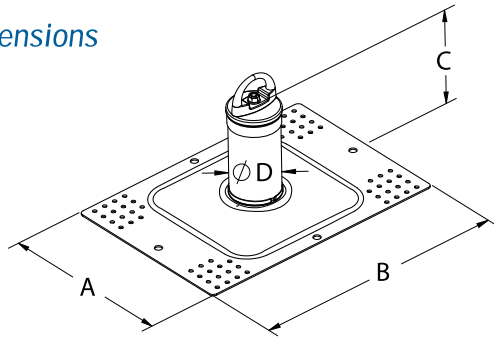
- This multi-purpose post uses the same base as models X10011, X10040 and X10050.
- Miller specified hardware must be purchased for this base. (This model does not include hardware.)

### Applications

- Roof inspection and maintenance
- Air conditioning, ventilation fan and solar panel maintenance
- Skylight cleaning
- Debris removal from gutters
- Installation and maintenance of satellite dishes and other communication systems

\*Complete list of models (SKUs) on back page.

## Dimensions



SKU	WIDTH A	LENGTH B	HEIGHT C	POST DIA. D
X10000 X10010	15.25 in. (387 mm)	18.0 in. (457 mm)	8.6 in. (218 mm)	4.0 in. (102 mm)
X10001 X10011 X10020 X10040 X10050		22.0 in. (559 mm)		
X10030 X10031		9.0 in. (229 mm)		
X10002	15.6 in. (396 mm)	26.0 in. (660 mm)	9.56 in. (243 mm)	

## Specifications

### Roof Anchor Post Materials

Energy Absorber:	Stainless Steel
Internal Connecting Components:	Stainless Steel
Top and Bottom Post Plates:	Anodized Cast Aluminum
Standing Seam/Wood/Metal Base Plate:	Two-layer Zinc/Powder-Coated Steel
Post Tube:	Zinc/Powder-Coated Steel
Post/Base Plate Seal:	HDPE
Post Cap:	Vinyl w/UV Inhibitor

### Connection Components Materials

Standing Seam Clamps:	Anodized Aluminum/Stainless Steel
Extender Bar for Standing Seams:	Anodized Aluminum/Stainless Steel
Hardware for Metal Sheathing:	Hot Dip Galvanized/Neoprene
Hardware for Membrane:	Zinc-Plated Steel/PVC/Neoprene
Hardware for Wood:	Zinc-Plated Steel
Hardware for Concrete:	Stainless Steel

### Performance

Activation Force:	1000 lbs. (4.4 kN)
Maximum Capacity:	310 lbs. (140.6 kg)

## Fusion Roof Anchor Post

SKU	Description	Designed to Accommodate
<b>■ STANDING SEAM ROOFING – Includes post with base and standing seam clamping assembly kit</b>		
X10000	Small base	Standing seam spacing from 11.75 in. (298 mm) to 17 in. (432 mm)
X10001	Large base	Standing seam spacing from 11.75 in. (298 mm) to 21.25 in. (540 mm)
X10002	Large base & extension bars	Standing seam spacing from 11.75 in. (298 mm) to 24 in. (610 mm)
<b>■ METAL SHEATHING ROOFING – Includes post with base and rivet kit with sealing washers and mastic tape</b>		
X10010	Small base	Metal sheathing w/minimum thickness of 24 gauge (0.024 in. [0.61 mm])
X10011	Large base	Metal sheathing w/minimum thickness of 24 gauge (0.024 in. [0.61 mm]). Trapezoidal spacing of 8 in. (203 mm) to 20 in. (508 mm) in one-inch (25.4 mm) increments.
<b>■ MEMBRANE /BUILT-UP ROOFING – Includes post with base and toggle bolt kit</b>		
X10030	Up to 5.5 in. (140 mm) thickness	Fastens through membrane, insulation & into metal sheathing, wood sheathing or concrete with a combined thickness of up to 5.5 in. (140 mm)
X10031	> 5.5 in. (140 mm) & up to 10.5 in. (267 mm) thickness	Fastens through membrane, insulation & into metal sheathing, wood sheathing or concrete with a combined thickness of > 5.5 in. (140 mm) up to 10.5 in. (267 mm)
<b>■ WOOD SHEATHING (TEMPORARY INSTALLATIONS ONLY) – Includes post with base and lag screw kit</b>		
X10040	Wood sheathing	Plywood with minimum thickness of 5/8-in. (15.9 mm) CDX
<b>■ CONCRETE ROOFING – Includes post with base and concrete expansion bolt anchor kit</b>		
X10050	Concrete	Concrete decking with minimum thickness of 6.5 in. (165 mm) & minimum concrete compressive strength of 3000 PSI (20.7 MPa)
<b>■ MULTI-PURPOSE METAL SHEATHING, WOOD AND CONCRETE ROOFING (NO HARDWARE INCLUDED) – Includes post with base. Hardware selection is based on the application. See instruction manual for hardware specifications.</b>		
X10020	Metal sheathing, wood or concrete	<ul style="list-style-type: none"> <li>• Metal sheathing w/minimum thickness of 24 gauge (0.024 in. [0.61 mm])</li> <li>• Trapezoidal spacing of 8 in. (203 mm) to 20 in. (508 mm) in one-inch (25.4 mm) increments.</li> <li>• Plywood with minimum thickness of 5/8-in. (15.9 mm) CDX</li> <li>• Concrete decking with minimum thickness of 6.5 in. (165 mm) &amp; minimum concrete compressive strength of 3000 PSI (20.7 MPa)</li> </ul>

Meets or exceeds all applicable industry standards including OSHA, ANSI A10.32 and Z359.1-2007.

This equipment should only be used after reading the manufacturer's instructions. Failure to follow instructions could result in serious injury or fatality.



**Ask the Expert ... Ask Miller.**

800/873-5242  
or 814/432-2118

Fax 800/892-4078  
or Fax 814/432-2415

www.millerfallprotection.com



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